

bussole di riduzione per bareni e punte tipo lubrojet reduction bushes for boring bars and drills lubrojet type

Come funziona?

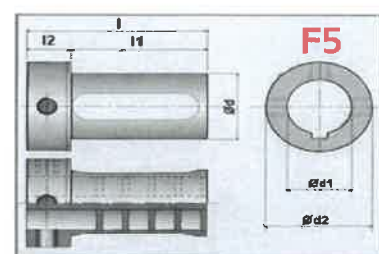
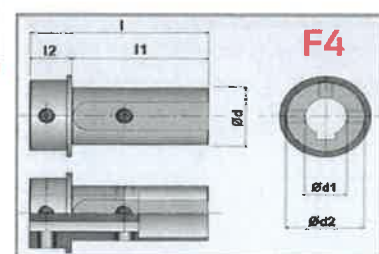
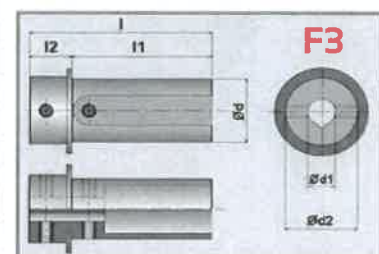
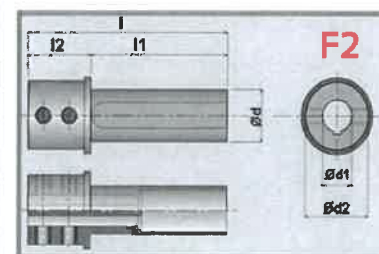
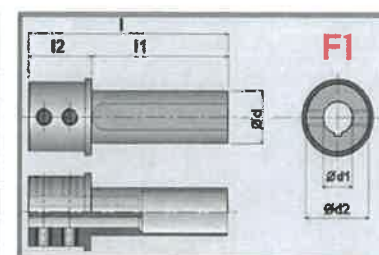
L'uscita del refrigerante avviene attraverso la scanalatura interna della riduzione e l'eventuale foro dell'utensile.
Il truciolo viene espulso tramite il getto forzato del lubrificante.

How does it work?

The coolant is discharged from the internal channel in the reduction and from the hole in the holder.
The chip is discharged through the pressure-jet of the coolant.



Ø	Art.	F.	Ød	Ød1	Ød2	I	II	I2		
	BK-020.008	1	20	08	22	80	55	25	GR606	GR606
	BK-020.010	1	20	10	24	80	55	25	GR606	GR606
	BK-020.012	1	20	12	26	80	55	25	GR606	GR606
	BK-020.016	2	20	16	28	80	55	25	GR606	GR606
	BK-025.008	1	25	08	26	80	55	25	GR608	GR608
	BK-025.010	1	25	10	28	80	55	25	GR608	GR608
	BK-025.012	1	25	12	30	80	55	25	GR608	GR608
	BK-025.016	1	25	16	34	80	55	25	GR608	GR608
	BK-025.020	2	25	20	38	80	55	25	GR608	GR608
	BK-032.008	3	32	08	30	85	65	20	GR610	GR610
	BK-032.010	3	32	10	32	85	65	20	GR610	GR610
	BK-032.012	3	32	12	34	85	65	20	GR610	GR608
	BK-032.016	4	32	16	34	85	65	20	GR808	GR806
	BK-032.020	4	32	20	38	85	65	20	GR808	GR806
	BK-032.025	5	32	25	43	85	65	20	GR808	-
	BK-040.008	3	40	08	30	90	70	20	GR610	GR614
	BK-040.010	3	40	10	32	90	70	20	GR610	GR614
	BK-040.012	3	40	12	34	90	70	20	GR610	GR612
	BK-040.016	4	40	16	42	90	70	20	GR812	GR810
	BK-040.020	4	40	20	46	90	70	20	GR812	GR808
	BK-040.025	4	40	25	47	90	70	20	GR810	GR806
	BK-040.032	5	40	32	54	90	70	20	GR810	-
	BK-050.016	4	50	16	42	93	73	20	GR812	GR814
	BK-050.020	4	50	20	46	93	73	20	GR812	GR814
	BK-050.025	4	50	25	47	93	73	20	GR810	GR810
	BK-050.032	4	50	32	54	93	73	20	GR810	GR808
	BK-050.040	5	50	40	62	93	73	20	GR810	-



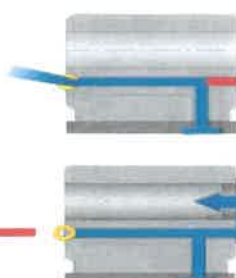
Art.	Ød	Ød1
CH-065-025	25	65
CH-075-025	25	75
CH-085-025	25	85
CH-095-025	25	95
CH-075-032	32	75
CH-085-032	32	85
CH-095-032	32	95
CH-085-040	40	85
CH-095-040	40	95
CH-105-040	40	105
CH-095-050	50	95
CH-105-050	50	105
CH-115-050	50	115

Tappo di chiusura del portabareno per macchine dotate di refrigerante all'interno.

- * Forare il portautensile come evidenziato.
- * Applicare la chiusura posteriore.

Plug for boring bar holders for machines with internal cooling.

- * Follow the instructions for the drilling of the toolholder.
- * Fit the back plug.



bussole coniche e cilindriche di riduzione per bareni e punte conic & cylindric reduction bushes for boring bars and drills

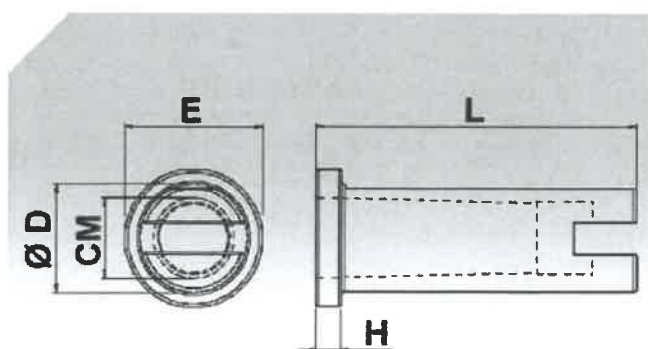


FIG. 1

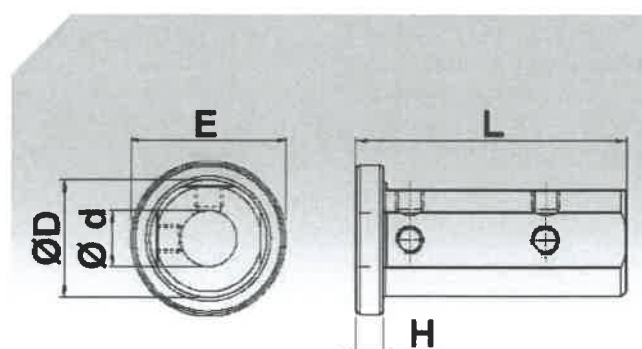


FIG. 2

Art.	D	d	CM	L	H	E	FIG.
B16-06-50	16	6	-	50	5	20	3
B16-08-50	16	8	-	50	5	20	3
B16-10-50	16	10	-	50	5	20	3
B16-12-50	16	12	-	50	5	20	3
B19,05-06-60	19,05	6	-	60	6	27	2
B19,05-08-60	19,05	8	-	60	6	27	2
B19,05-10-60	19,05	10	-	60	6	27	2
B19,05-12-60	19,05	12	-	60	10	27	3
B19,05-14-60	19,05	14	-	60	10	27	3
B19,05-16-60	19,05	16	-	60	10	27	3
B20-06-60	20	6	-	60	6	27	2
B20-08-60	20	8	-	60	6	27	2
B20-10-60	20	10	-	60	6	27	2
B20-12-60	20	12	-	60	10	27	3
B20-14-60	20	14	-	60	10	27	3
B20-16-60	20	16	-	60	10	27	3
B22-06-60	22	6	-	60	6	28	2
B22-08-60	22	8	-	60	6	28	2
B22-10-60	22	10	-	60	6	28	2
B22-12-60	22	12	-	60	6	28	3
B22-14-60	22	14	-	60	6	28	3
B22-16-60	22	16	-	60	6	28	3
B25-06-60	25	6	-	60	8	33	2
B25-08-60	25	8	-	60	8	33	2
B25-10-60	25	10	-	60	8	33	2
B25-12-60	25	12	-	60	8	33	2
B25-14-70	25	14	-	70	13	33	3
B25-16-70	25	16	-	70	13	33	3
B25-18-70	25	18	-	70	13	33	3
B25-20-70	25	20	-	70	13	33	3
BC25-01-65	25	-	1	65	6	33	1
BC25-02-78	25	-	2	78	8	33	1

Art.	D	d	CM	L	H	E	FIG.
B25,40-06-60	25,40	6	-	60	8	33	2
B25,40-08-60	25,40	8	-	60	8	33	2
B25,40-10-60	25,40	10	-	60	8	33	2
B25,40-12-60	25,40	12	-	60	8	33	2
B25,40-14-70	25,40	14	-	70	13	33	3
B25,40-16-70	25,40	16	-	70	13	33	3
B25,40-18-70	25,40	18	-	70	13	33	3
B25,40-20-70	25,40	20	-	70	13	33	3
BC25,40-01-65	25,40	-	1	65	6	33	1
BC25,40-02-78	25,40	-	2	78	8	33	1
B31,75-06-60	31,75	6	-	60	6	39	2
B31,75-08-70	31,75	8	-	70	8	39	2
B31,75-10-70	31,75	10	-	70	8	39	2
B31,75-12-70	31,75	12	-	70	8	39	2
B31,75-14-70	31,75	14	-	70	8	39	2
B31,75-16-70	31,75	16	-	70	8	39	2
B31,75-18-70	31,75	18	-	70	8	39	2
B31,75-20-70	31,75	20	-	70	8	39	2
B31,75-25-80	31,75	25	-	80	15	39	3
BC31,75-01-65	31,75	-	1	65	6	39	1
BC31,75-02-78	31,75	-	2	78	8	39	1
BC31,75-03-97	31,75	-	3	97	8	39	1
B32-06-60	32	6	-	60	6	39	2
B32-08-70	32	8	-	70	8	39	2
B32-10-70	32	10	-	70	8	39	2
B32-12-70	32	12	-	70	8	39	2
B32-14-70	32	14	-	70	8	39	2
B32-16-70	32	16	-	70	8	39	2
B32-18-70	32	18	-	70	8	39	2
B32-20-70	32	20	-	70	8	39	2
B32-25-80	32	25	-	80	15	39	3
BC32-01-65	32	-	1	65	6	39	1
BC32-02-78	32	-	2	78	8	39	1
BC32-03-97	32	-	3	97	8	39	1

bussole coniche e cilindriche di riduzione per bareni e punte conic & cylindric reduction bushes for boring bars and drills

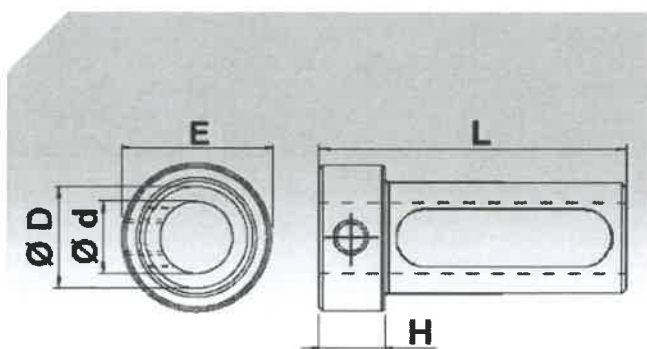


FIG. 3

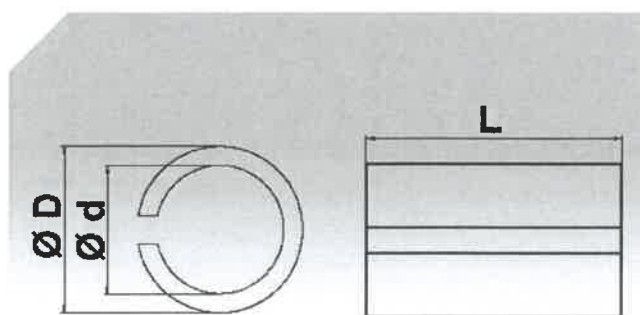


FIG. 4

Art.	D	d	CM	L	H	E	FIG.
B35-08-80	35	8	-	80	6	44	2
B35-10-80	35	10	-	80	6	44	2
B35-12-80	35	12	-	80	6	44	2
B35-16-80	35	16	-	80	6	44	2
B35-20-80	35	20	-	80	6	44	2
B35-25-80	35	25	-	80	6	44	2
B35-32-80	35	32	-	80	6	44	2
BC35-01-65	35	-	1	65	6	44	1
BC35-02-78	35	-	2	78	8	44	1
BC35-03-97	35	-	3	97	8	44	1
B40-06-60	40	6	-	60	6	49	2
B40-08-80	40	8	-	80	8	49	2
B40-10-80	40	10	-	80	8	49	2
B40-12-80	40	12	-	80	8	49	2
B40-14-80	40	14	-	80	8	49	2
B40-16-80	40	16	-	80	8	49	2
B40-18-80	40	18	-	80	8	49	2
B40-20-80	40	20	-	80	8	49	2
B40-25-80	40	25	-	80	8	49	2
B40-32-90	40	32	-	90	15	49	3
BC40-01-65	40	-	1	65	6	49	1
BC40-02-78	40	-	2	78	8	49	1
BC40-03-97	40	-	3	97	8	49	1
BC40-04-120	40	-	4	120	8	49	1
B45-08-80	45	8	-	80	6	54	2
B45-10-80	45	10	-	80	8	54	2
B45-12-80	45	12	-	80	8	54	2
B45-16-80	45	16	-	80	8	54	2
B45-20-80	45	20	-	80	8	54	2
B45-25-80	45	25	-	80	8	54	2
B45-32-80	45	32	-	80	8	54	3
B45-40-80	45	40	-	80	8	54	3

Art.	D	d	CM	L	H	E	FIG.
BC45-02-78	45	-	2	78	8	54	1
BC45-03-97	45	-	3	97	8	54	1
BC45-04-120	45	-	4	120	8	54	1
B50-08-90	50	8	-	90	8	59	2
B50-10-90	50	10	-	90	8	59	2
B50-12-90	50	12	-	90	8	59	2
B50-14-90	50	14	-	90	8	59	2
B50-16-90	50	16	-	90	8	59	2
B50-18-90	50	18	-	90	8	59	2
B50-20-90	50	20	-	90	8	59	2
B50-25-90	50	25	-	90	8	59	2
B50-32-90	50	32	-	90	8	59	2
B50-40-100	50	40	-	100	15	59	3
BC50-02-78	50	-	2	78	8	59	1
BC50-03-97	50	-	3	97	8	59	1
BC50-04-120	50	-	4	120	8	59	1
B60-12-97	60	12	-	97	8	69	2
B60-16-97	60	16	-	97	8	69	2
B60-20-97	60	20	-	97	8	69	2
B60-25-97	60	25	-	97	8	69	2
B60-32-97	60	32	-	97	8	69	2
B60-40-97	60	40	-	97	8	69	2
B60-50-97	60	50	-	97	8	69	2
BC60-01-65	60	-	1	65	6	49	1
BC60-02-78	60	-	2	78	8	49	1
BC60-03-97	60	-	3	97	8	49	1
BC60-04-120	60	-	4	120	8	49	1
BC60-05-155	60	-	5	155	8	49	1
BE-16-12-40	16	12	-	40	-	-	4
BE-20-16-50	20	16	-	50	-	-	4
BE-25-20-60	25	20	-	60	-	-	4
BE-32-25-70	32	25	-	70	-	-	4
BE-40-32-80	40	32	-	80	-	-	4
BE-50-40-90	50	40	-	90	-	-	4